

Order ID 73484

September 01, 2011 10:27:54 AM



Page 1

Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011 Start Qty: 1.00



Required Date: 9/9/2011 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPPD350-607-411 CHG001

8/21/15

Ag der BG 11-9-14

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

SL

Sp 11-09-14

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/21/15

(76)

# Work Order ID 73484

Thursday, September 01, 2011 10:27:54 AM



Page 2

Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

Pick Kit

Memo

Package as per PPPD350-607-411

0.00

0.00

*SP*

*SP*

*11-09-9.*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

*11/9/16*  
*MF*  
*11-09-15*

# Picklist Print

Thursday, September 01, 2011 10:27:51 AM

Page 1

Work Order ID: 73484

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B  
as per ecn 10-552 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3908-041

Manufactured No

110 Each 2.0000



Crosstube Lug Assembly, Aft

1 11-09-9

Location

Loc Qty

Loc Code

ST471

2

72183

2

D3909-041

Manufactured No

110 Each 0.0000



Crosstube Lug Assembly, Fwd

1 11-09-9

D3910-3

Manufactured No

110 Each 4.0000



Crosstube Lug

4 11-09-14  
B 73526 4x.

Location

Loc Qty

Loc Code

st507

4

72187

4

D3984

Manufactured No

110 f 339.5900



Rubber Extrusion, Crosstube

1 11-09-9  
1.052632

Location

Loc Qty

Loc Code

ST411

339.59

53707

339.59

1.052632

\*CUT (8) 3.00" LONG

MEASURE

# Picklist Print

Thursday, September 01, 2011 10:27:51 AM

Page 2

Work Order ID: 73484

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 9/1/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

110

Each

263.0000

16



Bolt



11-09-9.

Location

Loc Qty

Loc Code

ST357

63

118451

63

ST358

200

118628

100

118706

100

MS21042L4

Purchased

No

110

Each

3,929.000

16



Nut



11-09-9.

Location

Loc Qty

Loc Code

ST300

3929

117441

51

117601

637

117885

1241

118451

2000

NAS1149F0432P

Purchased

No

110

Each

82.0000

32



Washer



11-09-9.

Location

Loc Qty

Loc Code

ST275

82

117291

8

118612

74

Thursday, September 01, 2011 10:27:52 AM

Shop Packet Print

Page 2

## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D350-607-441</b> (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
<b>D350-607-443</b> (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
<b>D350-607-445</b> (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
<b>D350-607-447</b> (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
<b>D350-607-411</b> (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE LTD. •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C  
Date: 10.07.26